

**SINGER**  
**457U135,U140**

ILLUSTRATED

PARTS LIST

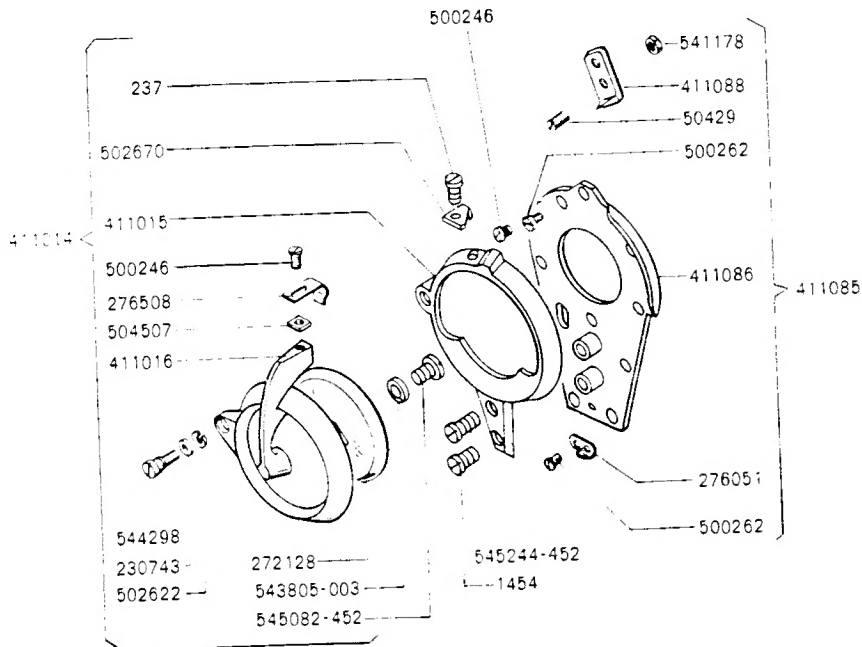
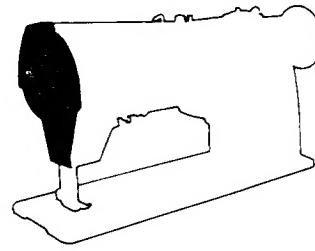
FOR

**SINGER\***

MACHINE

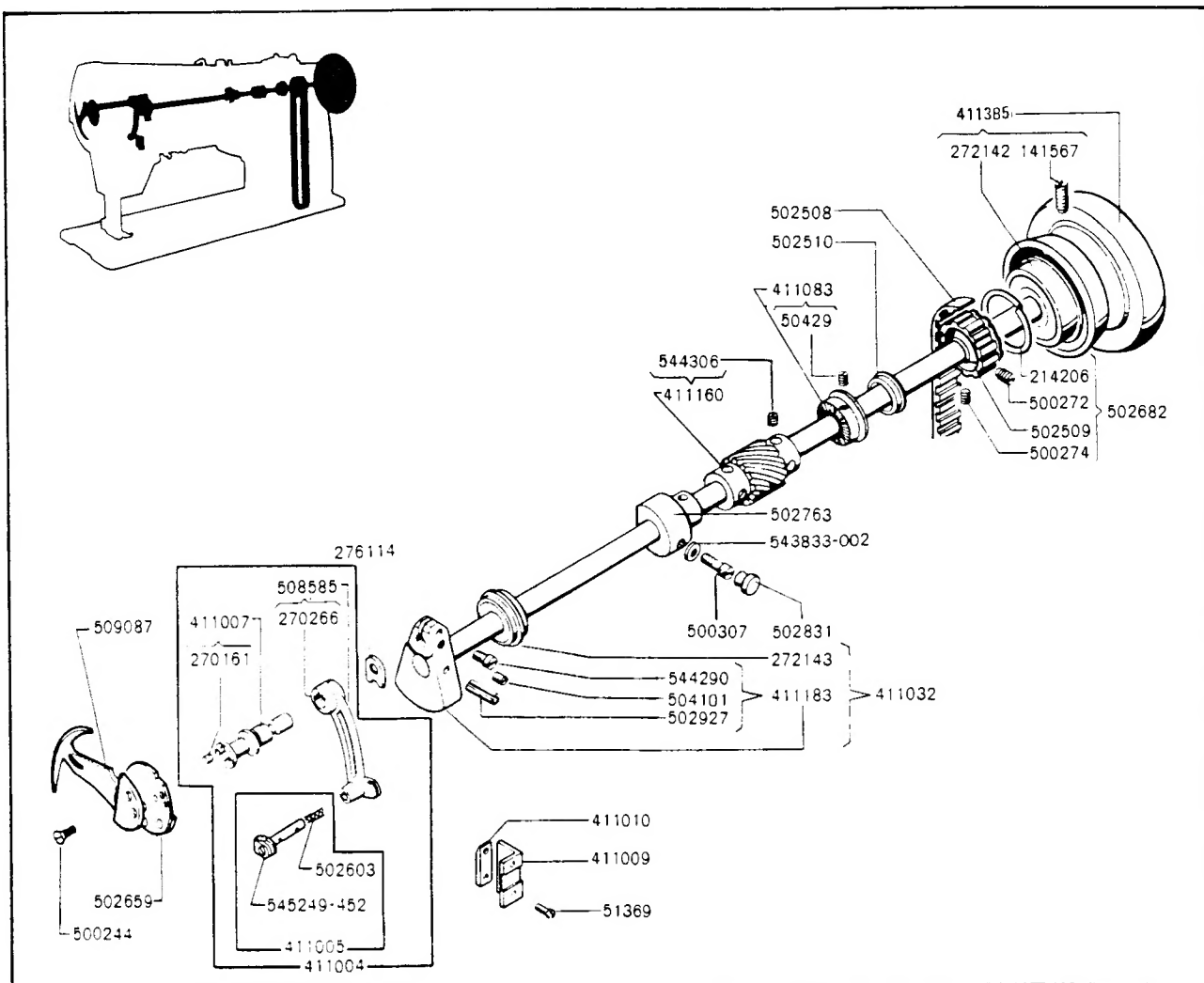
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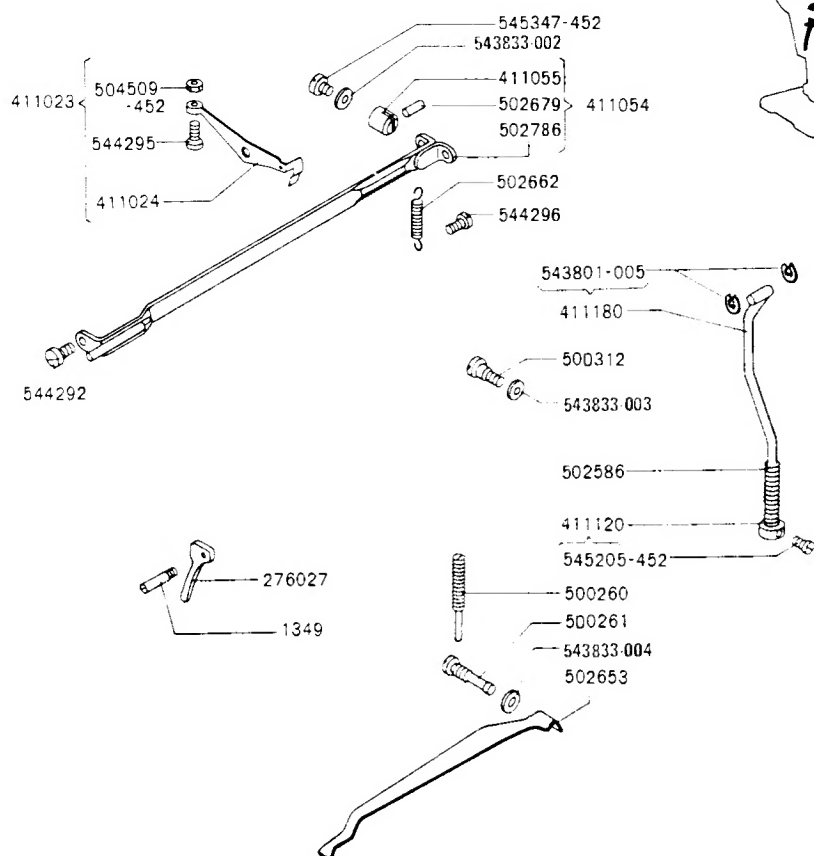
237-833	THREAD CUTTER (ON ROTARY TAKE-UP GUARD)
1454-850	SCREW
50429-833	ROTARY TAKE-UP GUARD SCREW (SHORT)
	THREAD CUTTER (ON FACE PLATE) ADJUSTING
230743	SCREW
	ROTARY TAKE-UP GUARD HINGE SCREW SPRING
272128	WASHER
276051	ROTARY TAKE-UP GUARD COVER WINDOW
276508	THREAD GUIDE (ON FACE PLATE)
411014	ROTARY TAKE-UP GUARD SPRING CATCH
	ROTARY TAKE-UP GUARD CPL. NOS., 237, 230743,
	272128, 276508, 411015, 411016, 500246, 502622,
	502670, 504507, 543805-003, 544298 AND 545082-452
411015	ROTARY TAKE-UP GUARD
411016	ROTARY TAKE-UP GUARD COVER
411085	ROTARY TAKE-UP GUARD COVER WINDOW SCREW
	FACE PLATE CPL. NOS., 50429, 276051, 411086,
	411088, 541178 AND TWO 500262

411086	FACE PLATE
411088	THREAD CUTTER (ON FACE PLATE)
500246-850	FACE PLATE SCREW (8)
500246-850	ROTARY TAKE-UP GUARD SPRING CATCH SCREW
500262-833	THREAD GUIDE (ON FACE PLATE) SCREW
500262-833	THREAD CUTTER (ON FACE PLATE) SCREW
502622	ROTARY TAKE-UP GUARD HINGE SCREW SPRING
	WASHER
502670	THREAD CUTTER (ON ROTARY TAKE-UP GUARD)
504507	SPRING CATCH SCREW NUT
541178	THREAD CUTTER (ON FACE PLATE) ADJUSTING
	SCREW NUT
543805-003	ROTARY TAKE-UP COVER WINDOW WASHER
544298	ROTARY TAKE-UP GUARD HINGE SCREW
545082-452	ROTARY TAKE-UP GUARD COVER WINDOW SCREW
545244-452	ROTARY TAKE-UP GUARD SCREW (LONG)



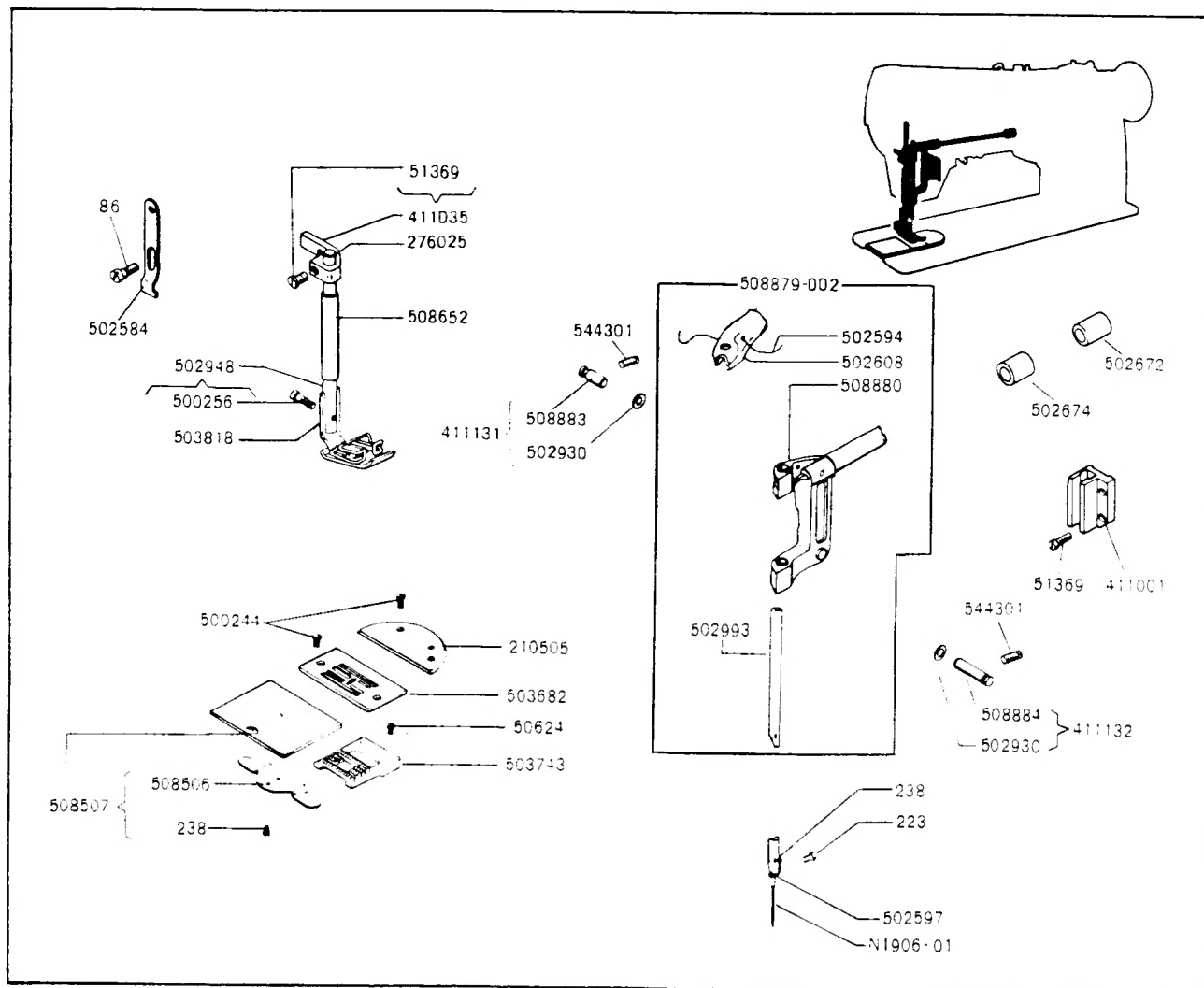
50429-833 BOBBIN WINDER DRIVING WHEEL SCREW (2)  
 51369-850 NEEDLE BAR CONNECTING LINK CLAMPING  
 PLATE SCREW (2)  
 141567-833 MACHINE PULLEY SET SCREW (2)  
 214206 ARM SHAFT CONNECTION BELT PULLEY  
 SPRING FLANGE  
 270161 NEEDLE BAR CRANK STUD PIN  
 270266 NEEDLE BAR CONNECTING LINK NEEDLE  
 BEARING  
 272142 MACHINE PULLEY BALL BEARING  
 272143 ARM SHAFT BALL BEARING  
 276114 NEEDLE BAR CONNECTING LINK THRUST  
 WASHER  
 411004 NEEDLE BAR CONNECTING STUD, CONNECTING  
 LINK CPL. NOS., 411005, 411007 AND 508585  
 411005 NEEDLE BAR CONNECTING STUD WITH 502603  
 AND 545249-452  
 411007 NEEDLE BAR CRANK STUD WITH 270161  
 411009 NEEDLE BAR CONNECTING LINK GUIDE BLOCK  
 411010 NEEDLE BAR CONNECTING LINK CLAMP PLATE  
 411032 ARM SHAFT CPL. NOS., 272143 AND 411183  
 411083 BOBBIN WINDER DRIVING WHEEL WITH TWO  
 50429  
 411160 NEEDLE VIBRATING WORM GEAR WITH FOUR  
 544306  
 411183 ARM SHAFT AND NEEDLE BAR CRANK WITH  
 502927, 504101 AND 544290

411385 MACHINE PULLEY WITH 272142 AND TWO  
 141567  
 500244 ROTARY TAKE-UP SCREW (2)  
 500272-830 ARM SHAFT CONNECTION BELT PULLEY SET  
 SCREW  
 500274-833 ARM SHAFT CONNECTION BELT PULLEY  
 POSITION SCREW  
 500307-850 ARM SHAFT BUSHING (CENTER) SCREW  
 502508 ARM SHAFT CONNECTION BELT  
 502509 ARM SHAFT CONNECTION BELT PULLEY  
 502510 ARM SHAFT OIL SHIELD  
 502603 NEEDLE BAR CONNECTING STUD OIL WICK  
 502659 ROTARY TAKE-UP MOUNTING DISC  
 502682 ARM SHAFT CONNECTION BELT PULLEY CPL.  
 NOS., 214206, 500272, 500274 AND 502509  
 502763 ARM SHAFT BUSHING (CENTER)  
 502831 ARM SHAFT BUSHING (CENTER) SCREW PLUG  
 504101 NEEDLE BAR CRANK STUD POSITION SCREW  
 508585 NEEDLE BAR CONNECTING LINK WITH 270266  
 509087 ROTARY TAKE-UP  
 543833-002 ARM SHAFT BUSHING (CENTER) SCREW GASKET  
 544290 NEEDLE BAR CRANK STUD PINCH SCREW  
 544306 NEEDLE VIBRATING WORM GEAR SET SCREW (4)  
 545249-452 NEEDLE BAR CONNECTING STUD SCREW



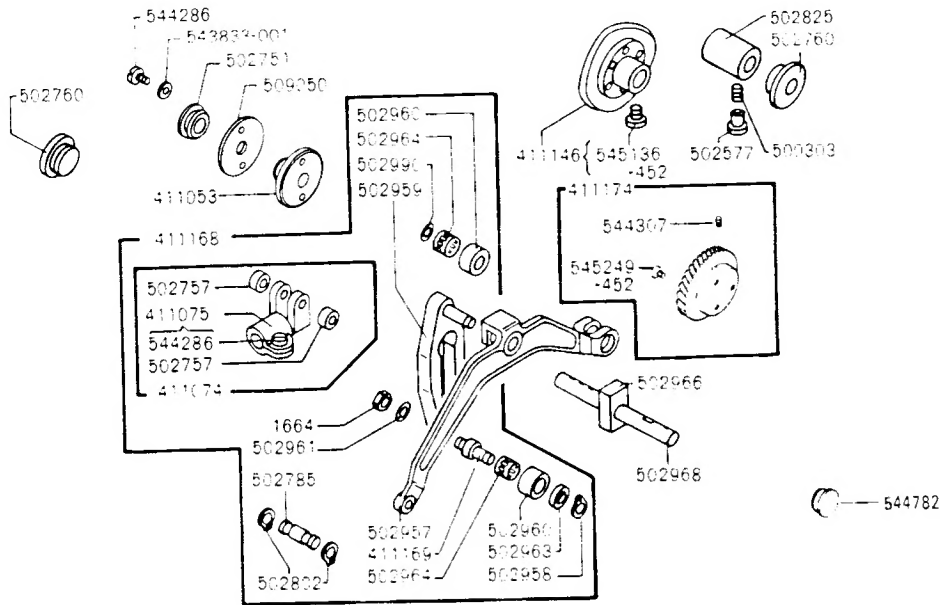
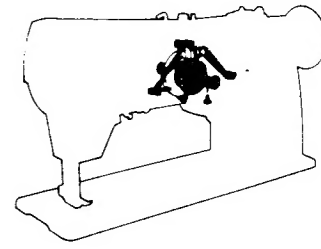
1349-850	PRESSER BAR LIFTER HINGE SCREW
276027	PRESSER BAR LIFTER
411023	TENSION RELEASE CPL. NOS., 411024, 504509-452 AND 544295
411024	TENSION RELEASE
411054	KNEE LIFTER ROCK FRAME CPL. NOS., 411055, 502679 AND 502786
411055	KNEE LIFTER ROCK FRAME HINGE STUD
411120	KNEE LIFTER LIFTING ROD SPRING COLLAR WITH 545205-452
411180	KNEE LIFTER LIFTING ROD WITH TWO 543801-005
500260-833	PRESSER BAR SPRING ADJUSTING SCREW
500261-850	PRESSER BAR SPRING SCREW STUD
500312-850	LIGHT STUD HOLE SCREW PLUG (FOR UN-USED HOLE)
502586	KNEE LIFTER LIFTING ROD SPRING

502653	PRESSER BAR SPRING
502662	TENSION RELEASE SPRING
502679	KNEE LIFTER ROCK FRAME HINGE STUD PIN
502786	KNEE LIFTER ROCK FRAME
504509-452	TENSION RELEASE ADJUSTING SCREW LOCK NUT
543801-005	KNEE LIFTER LIFTING ROD GRIP RING (2)
543833-002	KNEE LIFTER LOCK FRAME HINGE STUD GASKET
543833-003	LIGHT STUD HOLE SCREW PLUG GASKET
543833-004	PRESSER BAR SPRING SCREW STUD GASKET
544292	KNEE LIFTER ROCK FRAME HINGE SCREW
544295	TENSION RELEASE ADJUSTING SCREW
544296	TENSION RELEASE HINGE SCREW
545205-452	KNEE LIFTER LIFTING ROD COLLAR SET SCREW
545347-452	KNEE LIFTER ROCK FRAME HINGE STUD LOCK SCREW



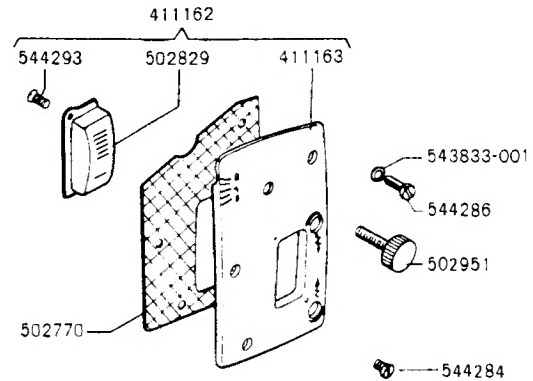
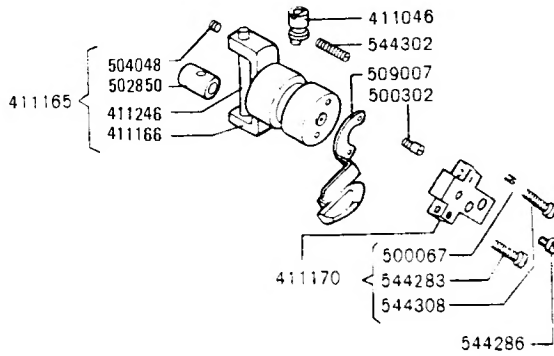
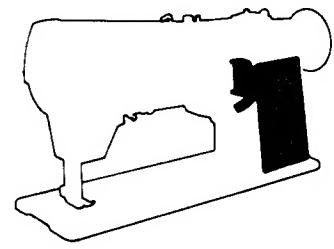
86-850	KNEE LIFTER LIFTING LINK SCREW
223	NEEDLE SET SCREW
238	NEEDLE BAR THREAD GUIDE SET SCREW
238	BED SLIDE SPRING SCREW (2)
N1906-01	NEEDLE (CAT.NO. 1906-01, #14)
50624-833	FEED DOG SCREW (2)
51369-850	NEEDLE BAR CONNECTING STUD GUIDE BLOCK SCREW (2)
51369-850	PRESSER BAR POSITION GUIDE PINCH SCREW
210505	BED PLATE
276025	PRESSER BAR BALL
411001	NEEDLE BAR CONNECTING STUD GUIDE BLOCK
411035	PRESSER BAR POSITION GUIDE WITH 51369
411131	NEEDLE BAR YOKE GUIDE (REAR) CPL. NOS., 502930 AND 508883
411132	NEEDLE BAR YOKE GUIDE (FRONT) CPL. NOS., 502930 AND 508884
500244	BED PLATE SCREW (2)
500244	THROAT PLATE SCREW (2)
500256	PRESSER FOOT SCREW
502584	KNEE LIFTER LIFTING LINK

502594	NEEDLE BAR OIL FELT CORD
502597	NEEDLE BAR THREAD GUIDE
502608	NEEDLE BAR OIL FELT
502672	NEEDLE BAR YOKE BEARING (BACK)
502674	NEEDLE BAR YOKE BEARING (FRONT)
502930	NEEDLE BAR YOKE GUIDE SEAL (FRONT AND REAR) (2)
502948	PRESSER BAR WITH 500256
502993	NEEDLE BAR
503682	THROAT PLATE
503743	FEED DOG
503818	PRESSER FOOT
508506	BED SLIDE SPRING
508507	BED SLIDE WITH 508506 AND TWO 238
508652	PRESSER BAR BUSHING
508879-002	NEEDLE BAR YOKE CPL. NOS., 502594, 502608, 502993 AND 508880
508880	NEEDLE BAR YOKE
508883	NEEDLE BAR YOKE GUIDE (REAR)
508884	NEEDLE BAR YOKE GUIDE (FRONT)
544301	NEEDLE BAR YOKE GUIDE SET SCREW (2)



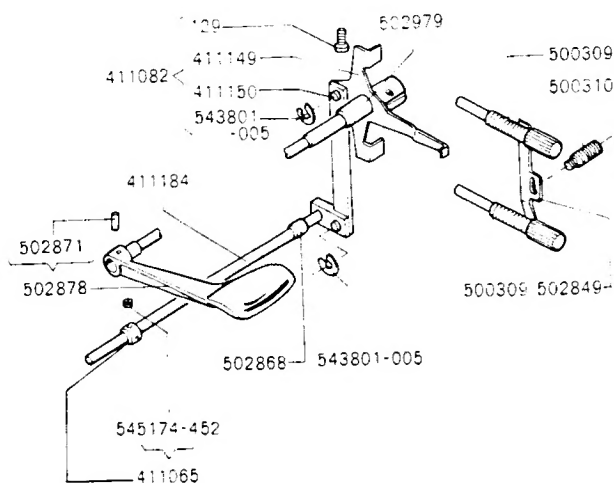
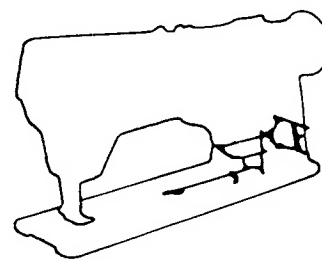
1664-850	NEEDLE VIBRATING CAM ROLLER STUD NUT
411053	NEEDLE VIBRATING CAM SHAFT BUSHING (BACK)
411074	NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING CPL. NDS., 411075 AND TWO 502757
411075	NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING WITH 544826
411146	NEEDLE VIBRATING CAM WITH TWO 545136-452
411168	NEEDLE BAR YOKE CONNECTING LINK CPL. NDS., 1664, 411074, 411169, 502785, 502957, 502959, 502961, 502963, 502990, TWO EACH 502802, 502958, 502960 AND 502964
411169	NEEDLE VIBRATING CAM ROLLER STUD
411174	NEEDLE VIBRATING WORM WHEEL CPL. NDS., TWO 544307 AND THREE 545249-452
500303-869	NEEDLE VIBRATING CFM SHAFT BUSHING (FRONT) SET SCREW
502577	NEEDLE VIBRATING CAM SHAFT BUSHING (FRONT) SET SCREW PLUG
502751	NEEDLE VIBRATING CAM SHAFT BUSHING (BACK) PLUG
502757	NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING BUSHING (2)
502760	NEEDLE VIBRATING CAM SHAFT BUSHING (FRONT) PLUG
502760	ARM HOLE PLUG
502785	NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING STUD

502802	NEEDLE BAR YOKE CONNECTING LINK HINGE STUD SNAP RING (2)
502825	NEEDLE VIBRATING CAM SHAFT BUSHING (FRONT)
502957	NEEDLE BAR YOKE CONNECTING LINK
502958	NEEDLE BAR YOKE CONNECTING LINK SNAP RING (2)
502959	NEEDLE VIBRATING CAM ROLLER GUIDE
502960	NEEDLE VIBRATING CAM ROLLER (2)
502961	NEEDLE VIBRATING CAM ROLLER STUD SPRING WASHER
502963	NEEDLE VIBRATING CAM ROLLER STUD WASHER
502964	NEEDLE VIBRATING CAM ROLLER NEEDLE BEARING CAGE (2)
502966	NEEDLE VIBRATING CAM SHAFT SLIDE BLOCK
502968	NEEDLE VIBRATING CAM SHAFT
502990	NEEDLE VIBRATING CAM ROLLER SPRING WASHER
509050	NEEDLE VIBRATING CAM SHAFT BUSHING SPACER
543833-001	NEEDLE VIBRATING CAM SHAFT BUSHING (BACK) SCREW GASKET (2)
544286	NEEDLE VIBRATING ECCENTRIC SHAFT BUSHING (BACK) SCREW (2)
544286	NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING PINCH SCREW
544307	NEEDLE VIBRATING WORM WHEEL SET SCREW (2)
544782	NEEDLE POSITION FINE ADJUSTMENT HOLE PLUG
545136-452	NEEDLE VIBRATING CAM SET SCREW (2)
545249-452	NEEDLE VIBRATING WORM WHEEL DISC SCREW (3)



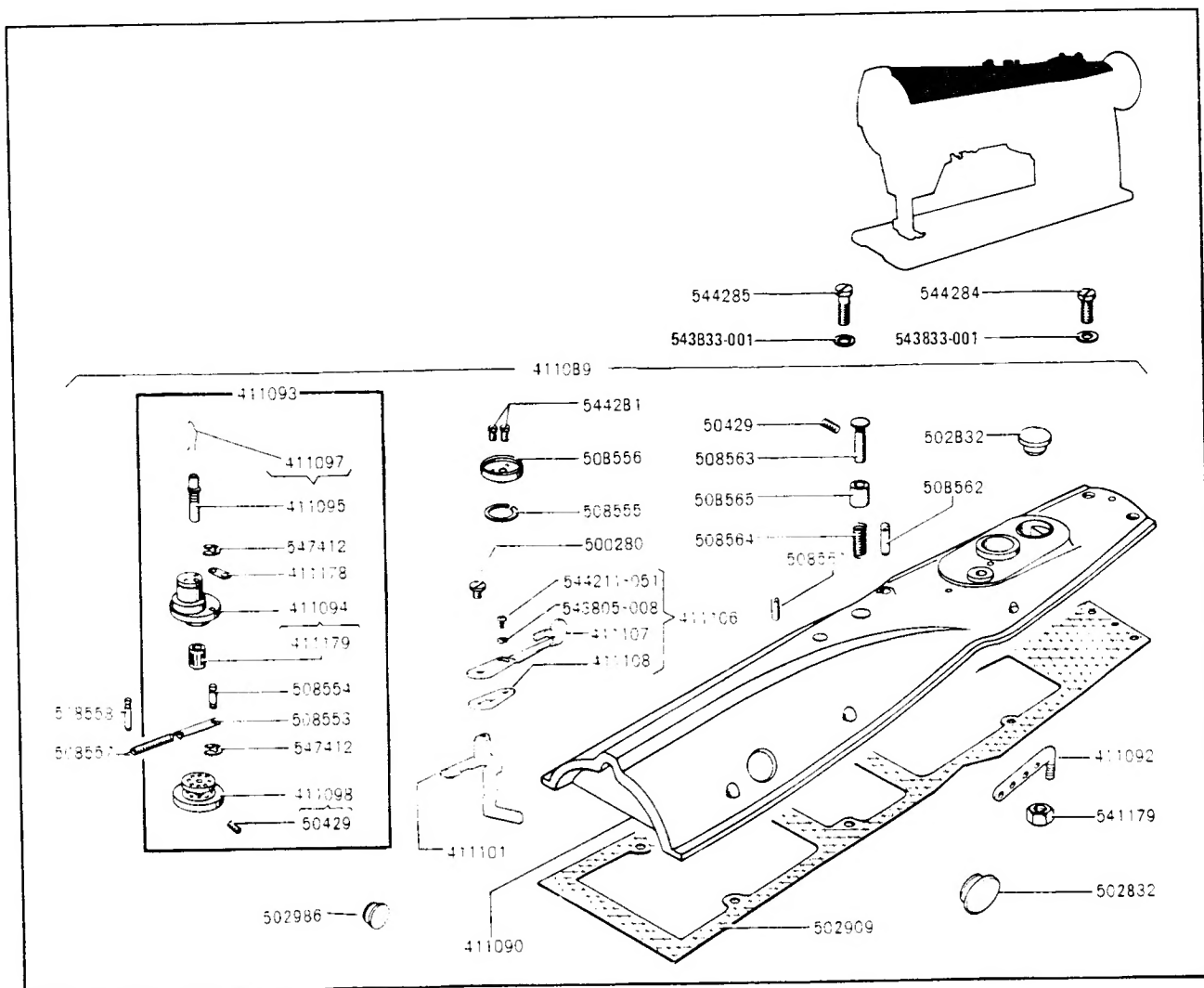
411046	NEEDLE POSITION ADJUSTING CAM REGULATING STUD	502829	STITCH LENGTH INDICATOR PLATE
* 411162	ARM COVER (FRONT) CPL. NOS., 411163, 502829 AND TWO 544293	502850	NEEDLE BAR YOKE CONNECTING LINK SLIDE BEARING
* 411163	ARM COVER (FRONT)	502951-850	NEEDLE POSITION ADJUSTING CAM SET SCREW
411165	NEEDLE BAR YOKE CONNECTING LINK CARRIER FRAME AND BLOCK CPL. NOS., 411166, 502850, 411246 AND TWO 504048	504048	NEEDLE BAR YOKE CONNECTING LINK CARRIER FRAME SLIDE STUD SET SCREW (2)
411166	NEEDLE BAR YOKE CONNECTING LINK CARRIER FRAME	509007	NEEDLE POSITION ADJUSTING LEVER
411170	NEEDLE POSITION ADJUSTING CAM SLIDE BLOCK BRACKET CPL. NOS., 544283, 544308 AND TWO 500067	543833-001	ARM COVER (FRONT) SCREW GASKET RING (3)
411246	NEEDLE BAR YOKE CONNECTING LINK SLIDE STUD	544283	NEEDLE POSITION ADJUSTING CAM STOP SCREW (UPPER)
500067-833	NEEDLE POSITION ADJUSTING CAM STOP SCREW SET SCREW (2)	544284	ARM COVER (FRONT) PLUG SCREW
500302-850	NEEDLE POSITION ADJUSTING ECCENTRIC STOP SCREW (2)	544286	NEEDLE POSITION ADJUSTING CAM SLIDING BLOCK BRACKET SCREW (2)
502770	ARM COVER (FRONT) GASKET	544286	ARM COVER (FRONT) SCREW (3)
		544293	STITCH LENGTH INDICATOR PLATE SCREW (2)
		544302	NEEDLE POSITION ADJUSTING CAM REGULATING STUD SET SCREW
		544308	NEEDLE POSITION ADJUSTING CAM STOP SCREW (LOWER)



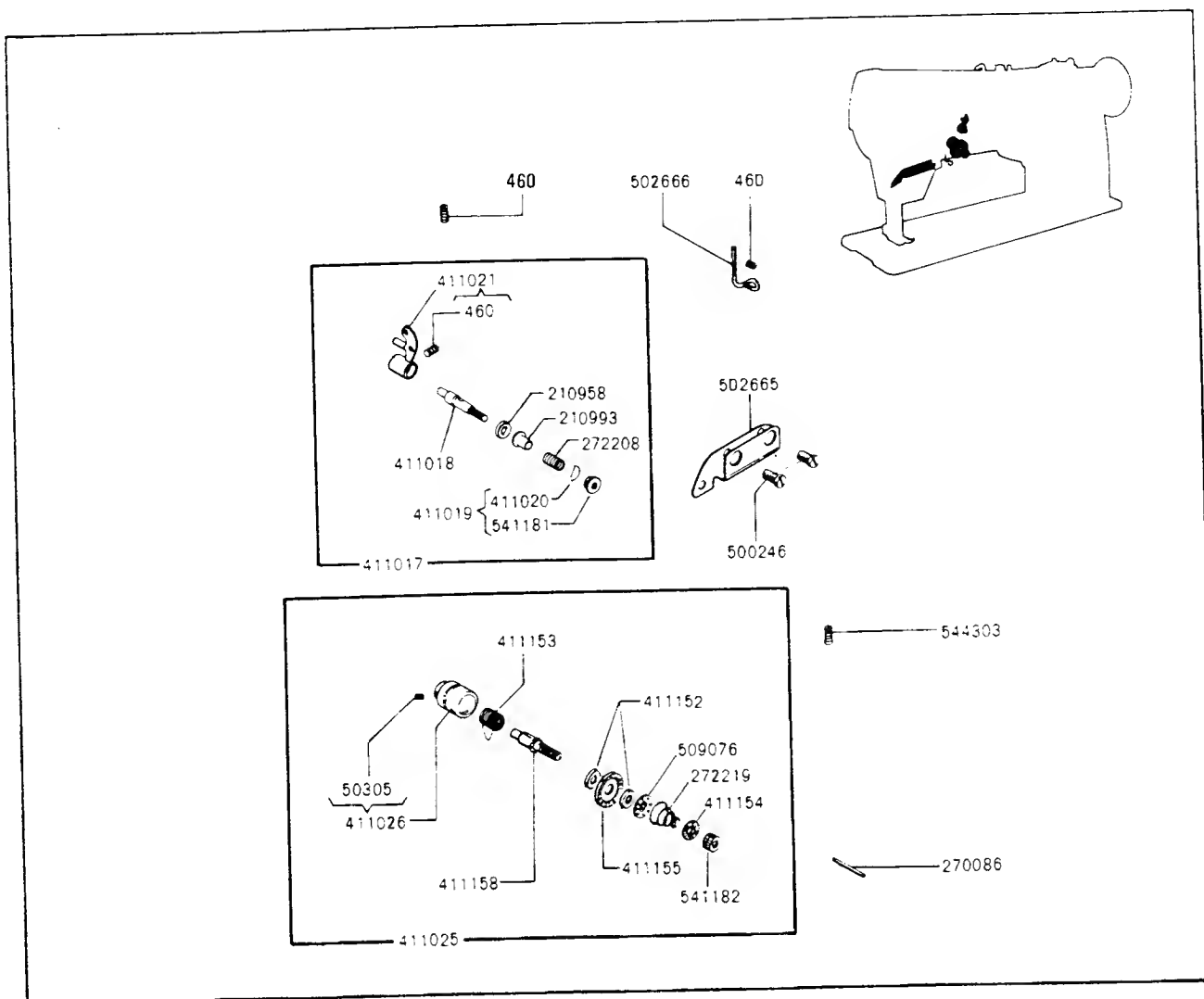


- 129-850 FEED REGULATING SHAFT INDICATOR LEVER SCREW
- 411065 FEED REGULATING CONNECTION SHAFT COLLAR WITH TWD 545174-452
- 411082 FEED REGULATING SHAFT INDICATOR CPL. NDS., 129, 411149, 411150 AND 543801-005
- 411149 FEED REGULATING SHAFT INDICATOR LEVER
- 411150 FEED REGULATING SHAFT INDICATOR LEVER CONNECTING LINK
- 411184 FEED REGULATING CONNECTION SHAFT
- 500309-850 FEED REGULATING SHAFT INDICATOR STOP SCREW (2)
- 500310-833 FEED REGULATING RETAINING SPRING SCREW

- 502849 FEED REGULATING SHAFT INDICATOR STOP SCREW RETAINING SPRING
- 502868 FEED REGULATING CONNECTION SHAFT BUSHING
- 502871 FEED REGULATING SHAFT LEVER POSITION PIN
- 502878 FEED REGULATING SHAFT LEVER WITH 502871
- 502979 FEED REGULATING SHAFT SPACER
- 543801-005 FEED REGULATING SHAFT INDICATOR LEVER HINGE STUD RETAINER
- 543801-005 FEED REGULATING CONNECTION SHAFT CRANK LINK RETAINING RING
- 545174-452 FEED REGULATING CONNECTION SHAFT COLLAR SET SCREW (2)

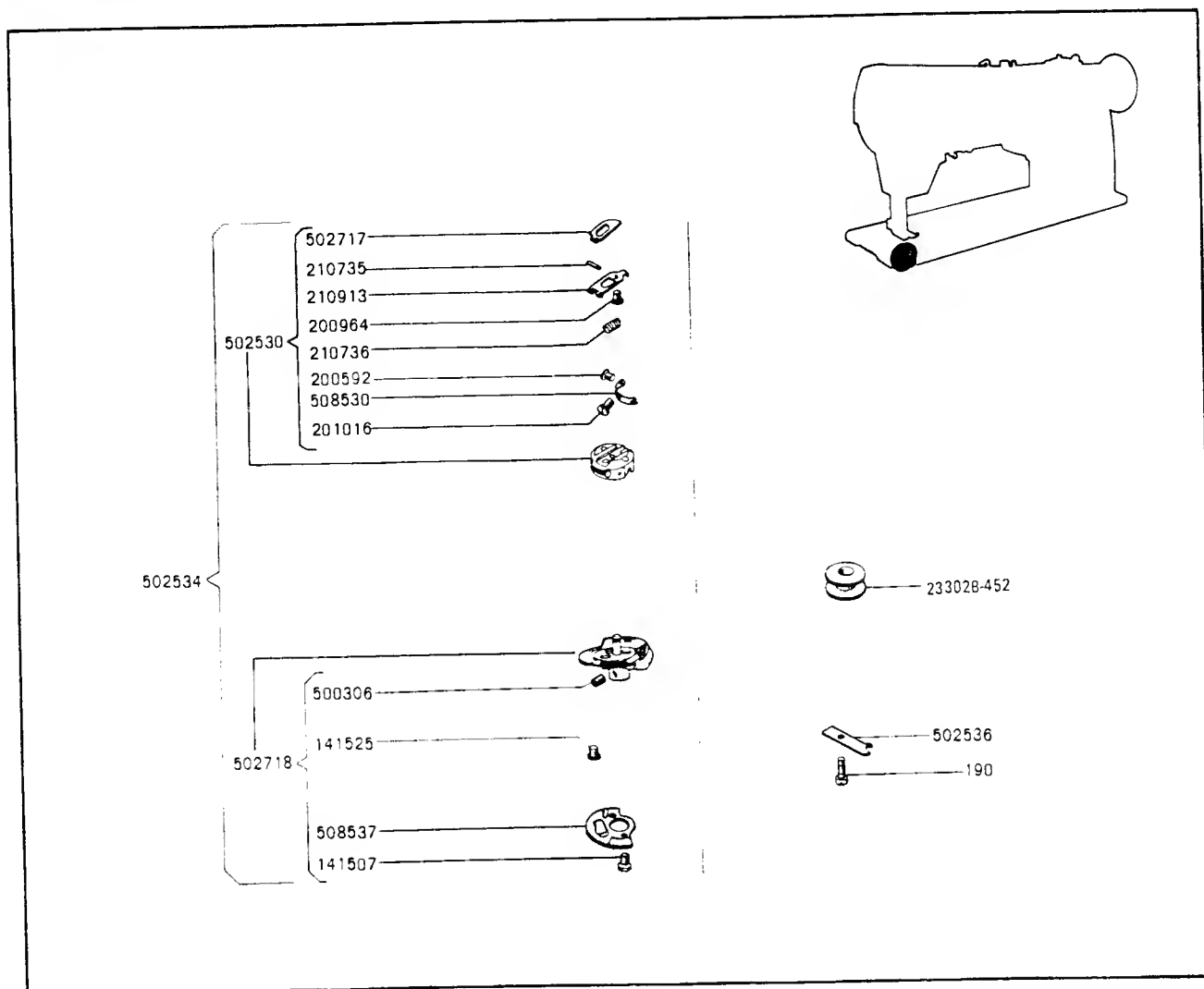


50429-833	BOBBIN WINDER SHAFT FRICTION WHEEL SET SCREW (2)	502832	ARM COVER (TOP) PLUG (2)
50429-833	ARM COVER (TOP) THREAD TENSION STUD SET SCREW	502909	ARM COVER (TOP) GASKET
411089	ARM COVER (TOP) CPL. NOS., 50429, 411090, 411092, 411093, 411101, 411106, 500280, 502909, 502986, 508555 TO 508558, 508562 TO 508565, 541179, TWO EACH 502832, 508561, AND 544281	502986	PRESSER FOOT PRESSURE ADJ. HOLE
411090	ARM COVER (TOP)	508553	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) SPRING SHACKLE
411092	THREAD RETAINER	508554	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) LINK STUD
411093	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) CPL. NOS., 411094, 411095, 411098, 411178, 508553, 508554 AND TWO 547412	508555	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) SNAP RING
411094	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) WITH 411179	508556	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) THREAD GUARD
411095	BOBBIN WINDER SHAFT WITH 411097	508557	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) COIL SPRING
411097	BOBBIN SNAP SPRING	508558	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) COIL SPRING STUD
411098	BOBBIN WINDER SHAFT FRICTION WHEEL WITH TWO 50429	508561	ARM COVER (TOP) POSITION PIN (2)
411101	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) ROCKING LEVER	508562	ARM COVER (TOP) THREAD GUIDE STUD
411106	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) TRIP LEVER CPL. NOS., 411107, 411108, 543805-008 AND 544211-051	508563	ARM COVER (TOP) THREAD TENSION STUD
411107	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) TRIP LEVER (LONG)	508564	ARM COVER (TOP) THREAD TENSION STUD SPRING
411108	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) TRIP LEVER (SHORT)	508565	ARM COVER (TOP) THREAD TENSION STUD DISC
411178	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) CONNECTING LEVER	541179	THREAD RETAINER LOCK NUT
411179	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) BEARING	543805-008	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) TRIP LEVER SCREW WASHER
500280-850	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) TRIP LEVER CAP SCREW	543833-001	ARM COVER (TOP) SCREW GASKET RING (8)
		544211-051	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) TRIP LEVER SCREW
		544281	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) THREAD GUARD FASTENING SCREW (2)
		544284	ARM COVER (TOP) SCREW (SHORT) (4)
		544285	ARM COVER (TOP) SCREW (LONG) (4)
		547412	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) LINK STUD LOCKING WASHER (2)



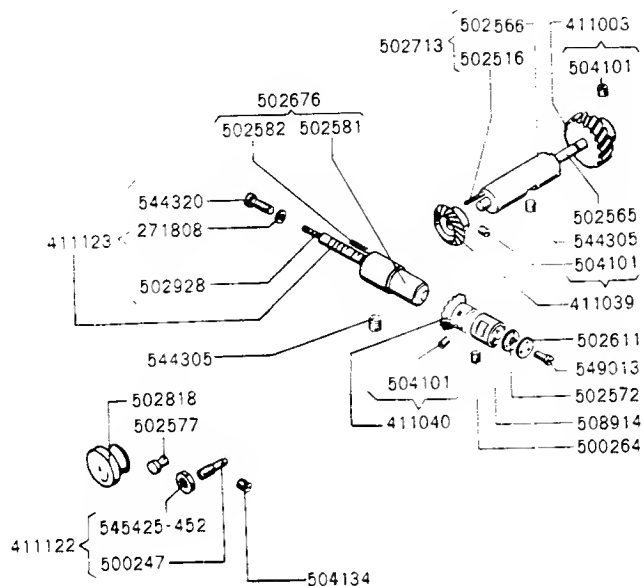
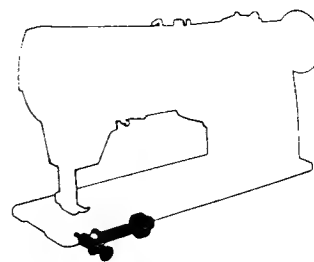
460-833 THREAD PULL OFF SET SCREW  
 460-833 PRETENSION BRACKET SCREW  
 460-833 PRETENSION BRACKET SET SCREW  
 50305-850 TENSION STUO SET SCREW  
 210958 PRETENSION STUO COLLAR  
 210993 PRETENSION SLEEVE  
 270086 TENSION RELEASING PIN  
 272208 TENSION SPRING  
 272219 TENSION SPRING  
 411017 PRETENSION CPL. NOS., 210958, 210993, 272208  
 411018, 411019 AND 411021  
 411018 PRETENSION STUO  
 411019 PRETENSION ADJUSTING NUT CPL. NOS., 411020  
 AND 541181  
 411020 PRETENSION ADJUSTING NUT SPRING  
 411021 PRETENSION BRACKET WITH 460

411025 TENSION CPL. NOS., 272219, 411026, 411153 TO  
 411155, 411158, 509076, 541182 AND TWO 411152  
 411026 THREAD TAKE-UP SPRING REGULATOR WITH 50305  
 411152 TENSION FELT WASHER (2)  
 411153 THREAD TAKE-UP SPRING  
 411154 TENSION THUMB NUT LOCK WASHER  
 411155 TENSION WHEEL  
 411158 TENSION STUO  
 500246-850 THREAD GUIDE SCREW (2)  
 502665 THREAD GUIDE  
 502666 THREAD PULL OFF  
 509076 TENSION RELEASING DISC  
 541181 PRETENSION ADJUSTING NUT  
 541182 TENSION THUMB NUT  
 544303 THREAD REGULATOR SET SCREW



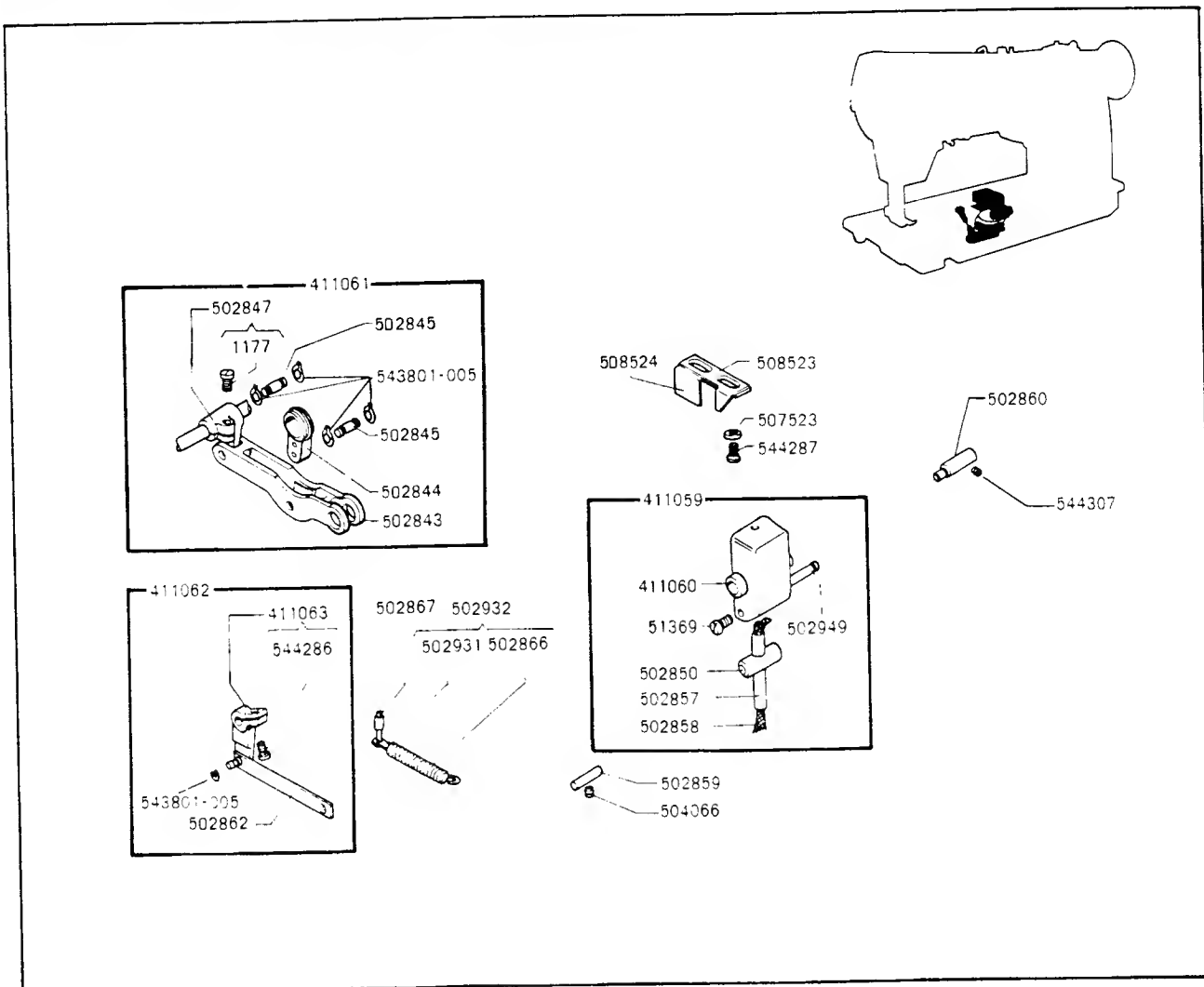
190-850	BOBBIN CASE STOP SCREW
141507-803	HOOK NEEDLE GUARD AND COUNTERBALANCE SCREW
141525-806	HOOK GIB SCREW (3)
200592-803	BOBBIN CASE CAP TENSION SPRING SCREW
200964-803	BOBBIN CASE LATCH STOP SCREW
201016-803	BOBBIN CASE CAP TENSION SPRING REGULATING SCREW
210735	BOBBIN CASE FULCRUM PIN
210736	BOBBIN CASE LATCH SPRING
210913	BOBBIN CASE LATCH
233028-452	BOBBIN

500306-869	HOOK SET SCREW (2)
502530	BOBBIN CASE CAP WITH 200592, 200964, 201016, 210735, 210736, 210913, 502717 AND 508530
502534	HOOK AND BOBBIN CASE CPL. NOS., 502530 AND 502718
502536	BOBBIN CASE STOP
502717	BOBBIN CASE LATCH LEVER
502718	HOOK WITH 141507, 508537, TWO 500306 AND THREE 141525
508530	BOBBIN CASE CAP TENSION SPRING
508537	HOOK NEEDLE GUARD AND COUNTERBALANCE

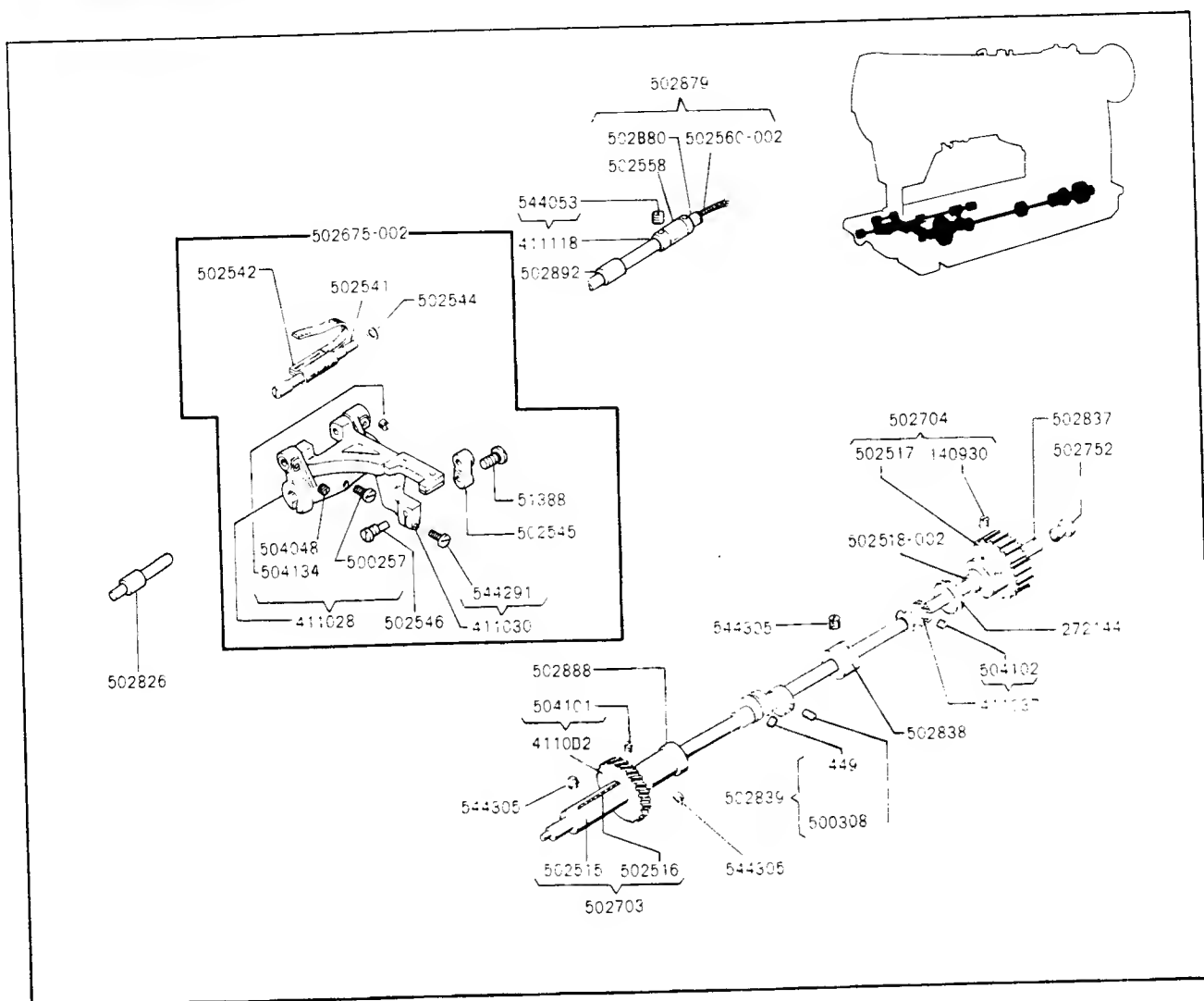


271808	HOOK SHAFT OIL FILTER WICK HOLDER SEAL
411003	HOOK ORIVING SHAFT HELICAL GEAR WITH TWO 504101
411039	HOOK ORIVING SHAFT BEVEL GEAR WITH TWO 504101
411040	HOOK SHAFT BEVEL GEAR WITH TWO 504101
411122	HOOK OIL REGULATING SCREW CPL. NOS., 500247 AND 545425-452
411123	HOOK SHAFT WITH 271808, 502928 AND 544320
500247-833	HOOK OIL REGULATING SCREW
500264-833	HOOK SHAFT BUSHING (FRONT) SET SCREW
502516	HOOK ORIVING SHAFT BUSHING WICK
502565	HOOK ORIVING SHAFT
502566	HOOK ORIVING SHAFT BUSHING
502572	HOOK SHAFT BUSHING CAP GASKET
502577	HOOK SHAFT GEAR BOX PLUG
502581	HOOK SHAFT BUSHING (BACK)
502582	HOOK SHAFT BUSHING (BACK) WICK

502611	HOOK SHAFT BUSHING CAP
502676	HOOK SHAFT BUSHING (BACK) CPL. NOS., 502581 AND 502582
502713	HOOK ORIVING SHAFT BUSHING CPL. NOS., 502516 AND 502566
502818	HOOK SHAFT GEAR BOX VENT CAP
502928	HOOK SHAFT OIL FILTER FELT
504101	HOOK ORIVING SHAFT HELICAL GEAR SET SCREW (2)
504101	HOOK ORIVING SHAFT BEVEL GEAR SET SCREW (2)
504101	HOOK SHAFT BEVEL GEAR SET SCREW (2)
504134	HOOK OIL BYPASS PLUG SCREW
508914	HOOK SHAFT BUSHING (FRONT)
544305	HOOK ORIVING SHAFT BUSHING SET SCREW
544305	HOOK SHAFT BUSHING (FRONT) SET SCREW
544320	HOOK SHAFT OIL FILTER WICK HOLOER
545425-452	HOOK OIL REGULATING SCREW LOCK NUT
549013	HOOK SHAFT BUSHING (FRONT) CAP SCREW (3)

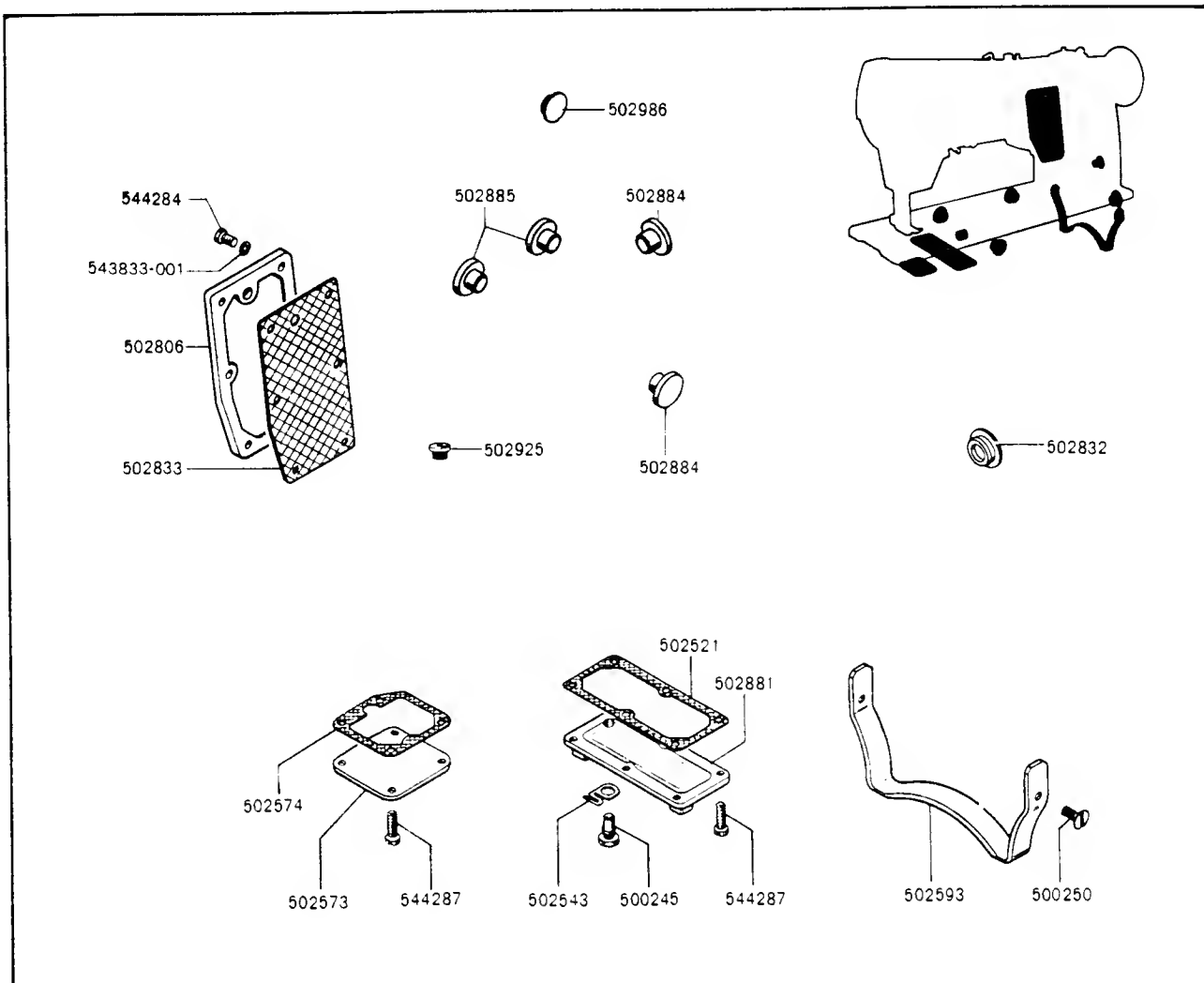


1177 850	FEED DRIVING CONNECTION CRANK PINCH SCREW	502866	FEED DRIVING CONNECTION CARRIER FRAME SPRING
51369-850	FEED DRIVING CONNECTION CARRIER FRAME SLIDE STUD SET SCREW	502867	FEED DRIVING CONNECTION CARRIER FRAME SPRING STUD (BED SIDE)
* 411059	FEED DRIVING CONNECTION CARRIER FRAME CPL. NOS., 51369, 411060, 502850, 502857, 502858 AND 502949	502931	FEED DRIVING CONNECTION CARRIER FRAME SPRING RETAINER
* 411060	FEED DRIVING CONNECTION CARRIER FRAME	502932	FEED DRIVING CONNECTION CARRIER FRAME SPRING CPL. NOS., 502866 AND 502931
* 411061	FEED DRIVING CONNECTION CPL. NOS., 502843, 502844, 502847, TWO 502845 AND FOUR 543801-005	502949	FEED DRIVING CONNECTION CARRIER FRAME SPRING STUD
* 411062	FEED REGULATING CONNECTION SHAFT CRANK AND LINK CPL. NOS., 411063, 502862 AND 543801-005	504066-452	FEED DRIVING CONNECTION CARRIER FRAME STUD (LEFT) SET SCREW
* 411063	FEED REGULATING CONNECTION SHAFT CRANK WITH 544286	507523	FEED DRIVING CONNECTION CARRIER FRAME STOP SCREW WASHER (2)
* 502843	FEED DRIVING CONNECTION LEVER	508523	FEED DRIVING CONNECTION CARRIER FRAME STOP (BACK)
* 502844	FEED DRIVING CONNECTION LINK	508524	FEED DRIVING CONNECTION CARRIER FRAME STOP (FRONT)
* 502845	FEED DRIVING CONNECTION LEVER HINGE PIN (2)	543801-005	FEED DRIVING CONNECTION LEVER HINGE PIN RETAINER (4)
* 502847	FEED DRIVING CONNECTION CRANK WITH 1177	543801-005	FEED REGULATING CONNECTION SHAFT CRANK LINK RETAINING RING
* 502850	FEED DRIVING CONNECTION LEVER SLIDE BEARING	544286	FEED REGULATING CONNECTION SHAFT CRANK PINCH SCREW
* 502857	FEED DRIVING CONNECTION CARRIER FRAME SLIDE STUD	544287	FEED DRIVING CONNECTION CARRIER FRAME STOP SCREW (2)
* 502858	FEED DRIVING CONNECTION CARRIER FRAME SLIDE STUD OIL WICK	544307	FEED DRIVING CONNECTION CARRIER FRAME STUD (RIGHT) SET SCREW
* 502859	FEED DRIVING CONNECTION CARRIER FRAME BEARING STUD (LEFT)		
* 502860	FEED DRIVING CONNECTION CARRIER FRAME BEARING STUD (RIGHT)		
502862	FEED REGULATING CONNECTION SHAFT CRANK LINK		



449-833	FEED DRIVING ECCENTRIC SET SCREW
51388-850	FEED BAR LIFTING LINK PIN CAP SCREW
140930-869	BED SHAFT CONNECTION BELT PULLEY SET SCREW (2)
272144	BED SHAFT BALL BEARING
411002	BED SHAFT GEAR WITH TWO 504101
411028	FEED DRIVING ROCK SHAFT CRANK WITH 500257, 504048 AND 504134
411030	FEED BAR WITH 544291
411037	OIL PUMP DRIVING GEAR WITH TWO 504102
411118	FEED DRIVING ROCK SHAFT COLLAR (2) WITH TWO 544053
500257-850	FEED DRIVING ROCK SHAFT CRANK PINCH SCREW
500308-833	FEED DRIVING ECCENTRIC POSITION SCREW
502515	BED SHAFT BUSHING (FRONT)
502516	BED SHAFT BUSHING (FRONT) OIL WICK
502517	BED CONNECTION BELT PULLEY
502518-002	BED CONNECTION BELT PULLEY SPACER
502541	FEED BAR HINGE PIN
502542	FEED BAR HINGE PIN OILING FELT
502544	FEED BAR HINGE PIN THRUST WASHER (2)
502545	FEED BAR LIFTING LINK
502546	FEED BAR LIFTING LINK HINGE PIN
502558	FEED DRIVING ROCK SHAFT BUSHING (BACK)
502560-002	FEED DRIVING ROCK SHAFT OIL WICK

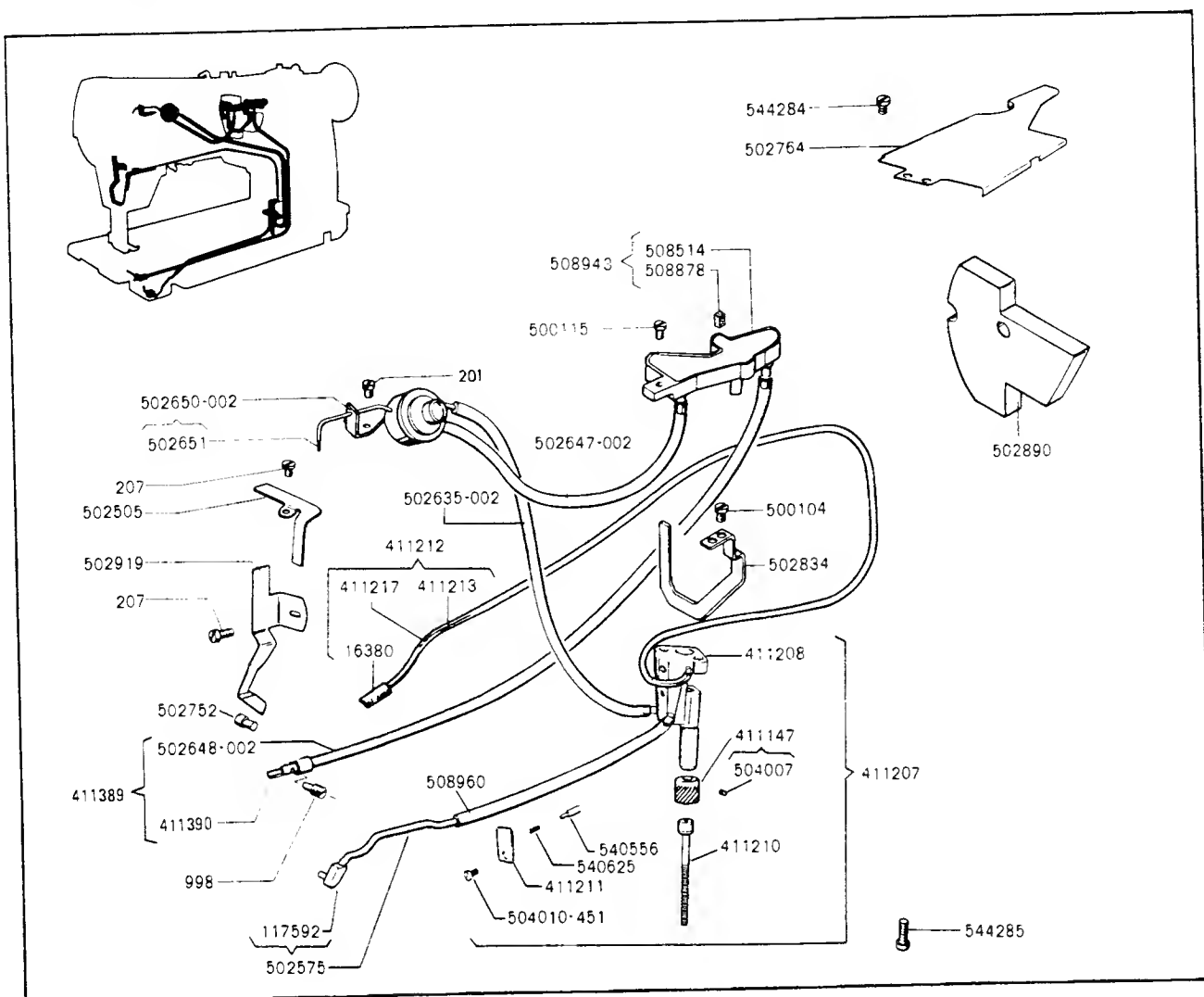
502675-002	FEED DRIVING ROCK SHAFT CRANK CPL. NOS. 51388, 411028, 411030, 502541, 502542, 502545, 502546 AND TWO 502544
502703	BED SHAFT BUSHING (FRONT) CPL. NOS., 502515 AND 502516
502704	BED SHAFT CONNECTION BELT PULLEY CPL. NOS., 502517 AND TWO 140930
502752	BED SHAFT OIL HOLE PLUG
502826	FEED DRIVING ROCK SHAFT BUSHING (FRONT)
502837	BED SHAFT
502838	BED SHAFT BUSHING (BACK)
502839	FEED DRIVING ECCENTRIC WITH 449 AND 500308
502879	FEED DRIVING ROCK SHAFT CPL. NOS., 502560-002 AND 502880
502880	FEED DRIVING ROCK SHAFT
502888	BED SHAFT BUSHING (CENTER)
502892	FEED DRIVING ROCK SHAFT BUSHING (CENTER)
504048	FEED BAR HINGE PIN SET SCREW (SHORT)
504101	BED SHAFT GEAR SET SCREW (2)
504102	OIL PUMP DRIVING GEAR SET SCREW (2)
504134	FEED BAR HINGE PIN SET SCREW (LONG)
544053	FEED DRIVING SHAFT COLLAR SET SCREW (4)
544291	FEED BAR LIFTING LINK HINGE PIN SCREW
544305	BED SHAFT BUSHING SET SCREW (3)



500245-850 BEO SHAFT GEAR BOX COVER DRAIN SCREW  
 500250 MACHINE LEG SCREW (2)  
 502521 8EO SHAFT GEAR BOX COVER GASKET  
 502543 FEED BAR HINGE PIN OILING FELT CLAMP  
 502573 HOOK SHAFT GEAR BOX COVER  
 502574 HOOK SHAFT GEAR BOX COVER GASKET  
 502593 MACHINE LEG  
 502806 ARM COVER (BACK)  
 502832 FEED REGULATING SHAFT PLUG  
 502833 ARM COVER (BACK) GASKET

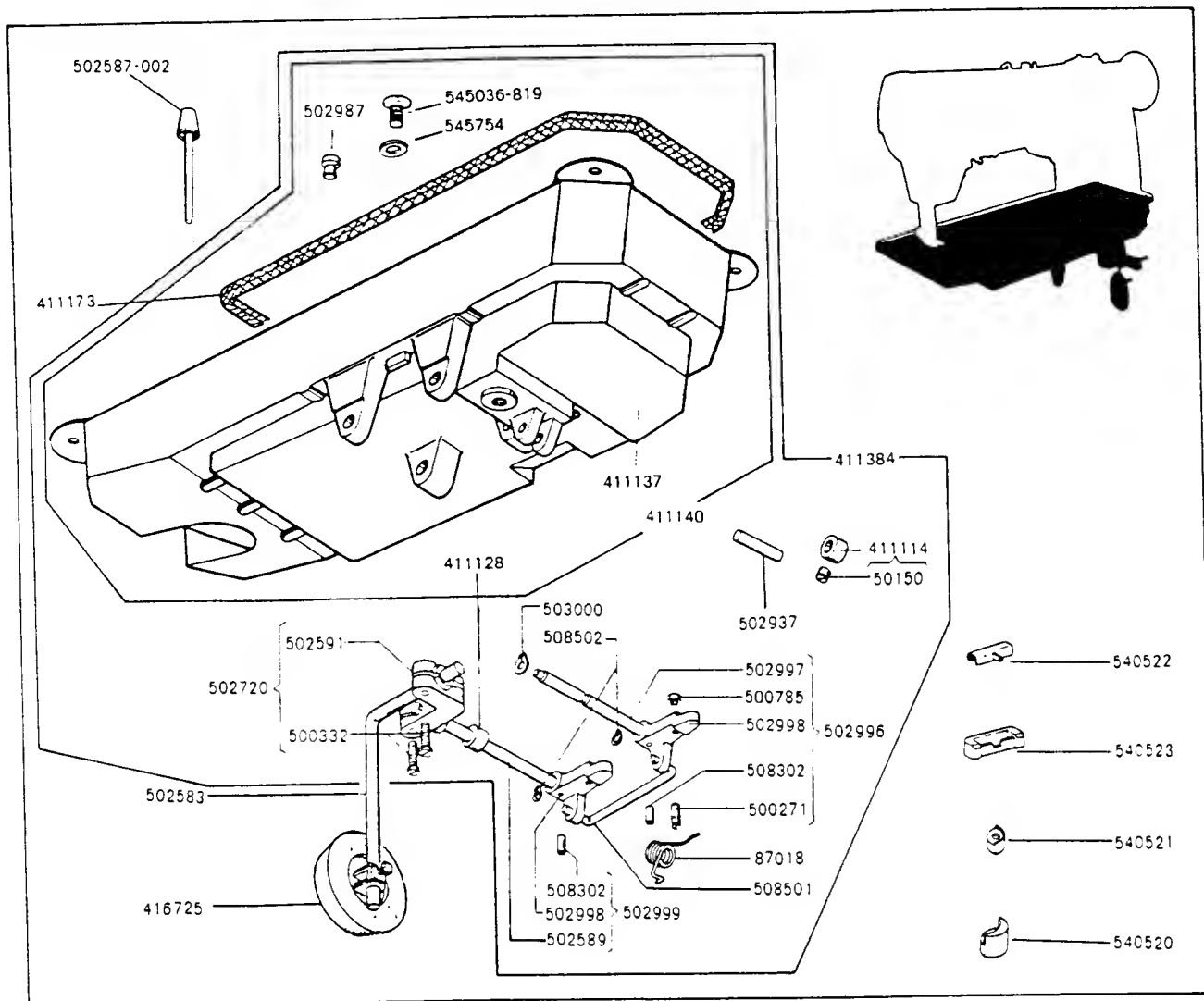
502881 8EO SHAFT GEAR BOX COVER  
 502884 BEO PLUG (FRONT AND REAR SIDE) (2)  
 502885 BEO PLUG (BACK) (2)  
 502925 BEO PLUG SCREW  
 502986 NEEDLE VIBRATING ADJUSTING CRANK SHAFT HOLE PLUG (2)  
 543833-001 ARM COVER (BACK) SCREW GASKET (6)  
 544284 ARM COVER SCREW (6)  
 544287 BEO SHAFT GEAR BOX COVER SCREW (6)  
 544287 HOOK SHAFT GEAR BOX COVER SCREW (4)





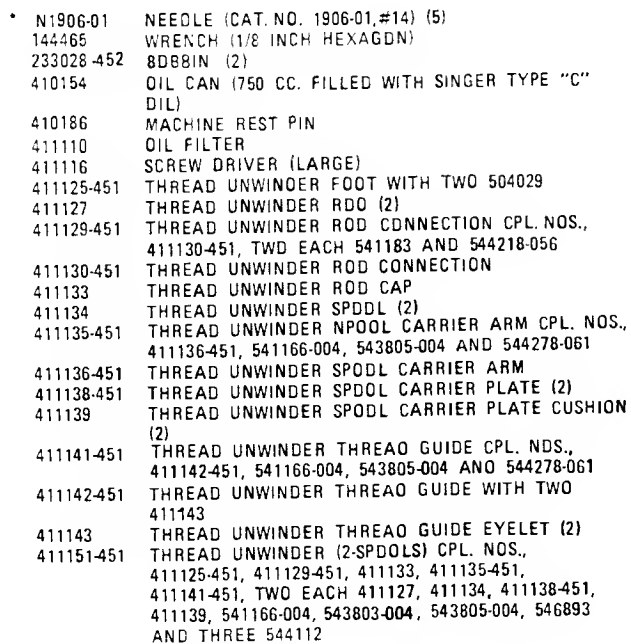
201-850	OIL SIGHT BODY SCREW (2)
207-850	HEAD END OIL DRAIN WICK CLAMP SCREW (2)
998-833	OIL RETURN TUBE SCREW
16380	OIL REMOVING LINT SCREEN
117592	HOOK SHAFT GEAR BOX OIL PIPE CONNECTOR
411147	OIL PUMP GEAR WITH TWO 504007
411207	OIL PUMP BODY CPL. NOS., 411147, 411208, 411210, 411211, 504010-451, 540556, AND 540625
411208	OIL PUMP BODY
411210	OIL PUMP SCREW SHAFT
411211	OIL REMOVING PUMP PISTON SPRING BRACKET
411212	OIL REMOVING TUBE, OIL REMOVING LINT SCREEN CPL. NOS., 16380, 411213 AND 411217
411213	OIL REMOVING TUBE
411217	OIL REMOVING TUBE WIRE
411389	OIL RETURN TUBE LOWER (LONG) CPL. NOS., 502648-002 AND 411390
411390	OIL RETURN TUBE
500104-850	ARM OIL SHIELD (AERATED PLASTIC) RETAINER SCREW (2)
500115-850	OIL DISTRIBUTOR PLATE SCREW
502505	HEAD END OIL DRAIN WICK CLAMP (FRONT)
502575	HOOK SHAFT GEAR BOX OIL PIPE WITH 117592

502575	HOOK SHAFT GEAR BOX OIL PIPE WITH 117592
502635-002	OIL DELIVERY TUBE
502647-002	OIL RETURN TUBE UPPER (SHORT)
502648-002	OIL RETURN TUBE LOWER (LONG)
502650-002	OIL SIGHT BODY WITH 502651
502651	OIL SIGHT WICK
502752	BEFORE SHAFT BUSHING (CENTER) OIL HOLE PLUG
502764	OIL GUARD
502834	ARM OIL SHIELD (AERATED PLASTIC) RETAINER
502890	ARM OIL SHIELD (AERATED PLASTIC)
502919	HEAD END OIL DRAIN CLAMP (BACK)
504007	OIL PUMP GEAR SET SCREW (2)
504010-451	OIL REMOVING PUMP PISTON SPRING BRACKET SET SCREW
508514	OIL DISTRIBUTOR PLATE
508878	OIL DISTRIBUTOR PLATE FOAM PAD
508943	OIL DISTRIBUTOR PLATE CPL. NOS., 508514 AND 508878
508960	HOOK SHAFT GEAR BOX OIL PIPE
540556	OIL REMOVING PUMP PISTON
540625	OIL REMOVING PUMP PISTON SPRING
544284	OIL GUARD SCREW (2)
544285	OIL PUMP MOUNTING SCREW (2)



50150-833	FEED REVERSING FOOT CONTROL LEVER PIN COLLAR SET SCREW
87018	KNEE LIFTER RETURNING SPRING
411114	FEED REVERSING FOOT CONTROL LEVER PIN COLLAR WITH 50150
411128	KNEE LIFTER ROCK SHAFT SPACER
411137	MACHINE BASE AND OIL RESERVOIR
411140	MACHINE BASE AND OIL RESERVOIR (CPL.) NOS., 411128, 411137, 502987, 545036-819 AND 545754
411173	MACHINE BASE AND OIL RESERVOIR CUSHION
411384	OIL RESERVOIR AND KNEE LIFTER ASS'Y NOS., 87018, 411114, 411140, 502720, 502937, 502996, 502999
416725	KNEE LIFTER KNEE PLATE CPL.
500271-833	KNEE LIFTER CONTROL SHAFT CRANK STOP SCREW
500332-850	KNEE LIFTER ROCK SHAFT HUB PINCH SCREW (2)
500785-850	KNEE LIFTER CONTROL SHAFT CRANK STOP SCREW NUT
502583	KNEE LIFTER KNEE PLATE ARM
502587-002	KNEE LIFTER PLUNGER
502589	KNEE LIFTER ROCK SHAFT
502591	KNEE LIFTER ROCK SHAFT HUB
502720	KNEE LIFTER ROCK SHAFT HUB WITH TWO 500332
502937	FEED REVERSING FOOT CONTROL LEVER PIN

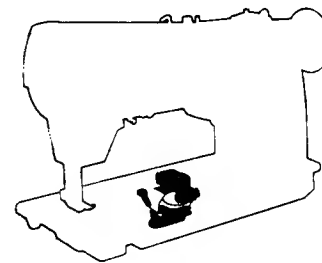
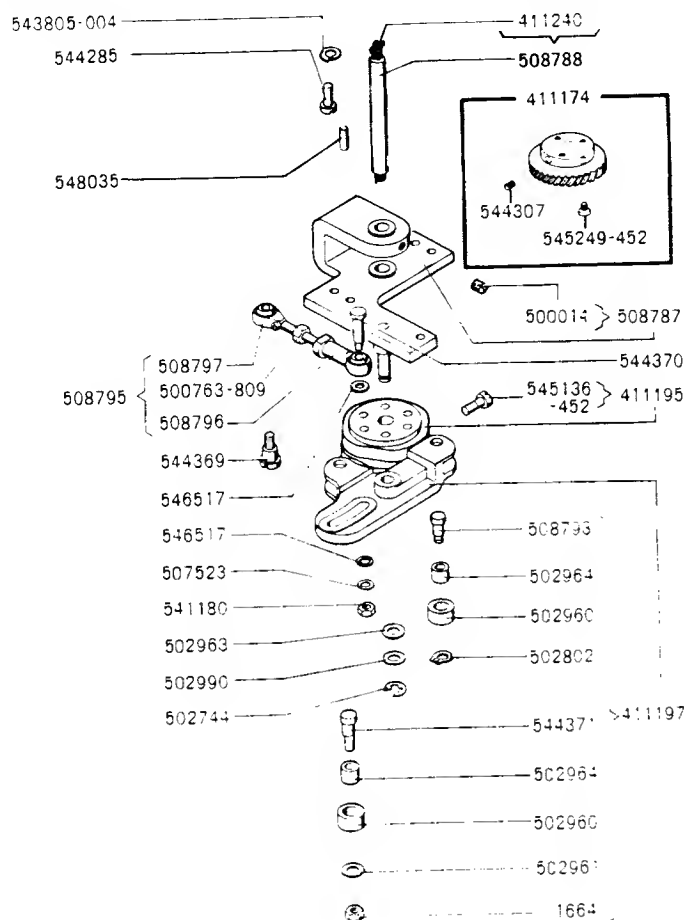
502987	FEED REVERSING PLUNGER HOLE PLUG
502996	KNEE LIFTER CONTROL SHAFT CPL. NOS., 500271, 500785, 502997, 502998 AND 508302
502997	KNEE LIFTER CONTROL SHAFT
502998	KNEE LIFTER CONTROL SHAFT CRANK
502998	KNEE LIFTER ROCK SHAFT CRANK
502999	KNEE LIFTER ROCK SHAFT CPL. NOS., 502589, 502998 AND 508302
503000	KNEE LIFTER CONTROL SHAFT GRIP RING
508302	KNEE LIFTER CONTROL SHAFT CRANK PIN
508302	KNEE LIFTER ROCK SHAFT CRANK PIN
508501	KNEE LIFTER ROCK SHAFT CONNECTION
508502	KNEE LIFTER ROCK SHAFT CONNECTION GRIP RING (2)
540520	MACHINE BASE AND OIL RESERVOIR CUSHION (FRONT) WITH TWO WIRE NAIL (2)
540521	MACHINE BASE AND OIL RESERVOIR CUSHION (BACK) WITH TWO WIRE NAIL (2)
540522	MACHINE HINGE (2)
540523	MACHINE HINGE CONNECTION CUSHION (2)
545036-819	MACHINE BASE AND OIL RESERVOIR DRAIN PLUG SCREW
545754	MACHINE BASE AND OIL RESERVOIR DRAIN PLUG SCREW GASKET



PART NO.	DESCRIPTION
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PART NO.	DESCRIPTION
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# PARTS FOR MACHINE 457U140

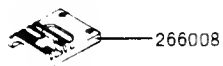
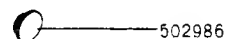
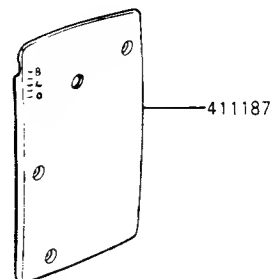
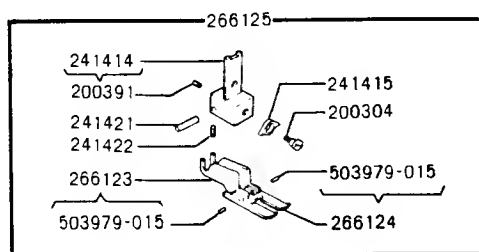


1664	FEEO CONTROL CAM FOLLOWER ARM RETAINING NUT	** 508787	FEEO CONTROL CAM MOUNTING BRACKET WITH 500014
411174	FEEO CONTROL CAM SHAFT WORM WHEEL CPL. NOS., TWO 544307 AND THREE 545249-452	** 508788	FEEO CONTROL CAM SHAFT WITH 411240
** 411195	FEEO CONTROL CAM WITH TWO 545136-452	** 508793	FEEO CONTROL CAM FOLLOWER ARM HINGE PIN
** 411197	FEEO CONTROL CAM FOLLOWER CPL. NOS., 1664, 502802, 502961, 508793, 544371, TWO EACH 502960 AND 502964	** 508795	FEEO CONTROL CONNECTION CPL. NOS., 500763, 508796 AND 508797
** 411240	FEEO CONTROL CAM SHAFT OIL WICK	** 508796	FEEO CONGROL CONNECTION BALL JOINT (FEMALE)
** 500014-850	FEEO CONTROL CAM MOUNTING BRACKET BUSHING SET SCREW	** 508797	FEEO CONTROL CONNECTION BALL JOINT (MALE)
** 500763-809	FEEO CONTROL CONNECTION LOCK NUT	** 541180	FEEO CONTROL CONNECTION CRANK ADJUSTING LOCK NUT
** 502744	FEEO CONTROL CAM FOLLOWER ARM RETAINING RING	543805-004	FEEO CONTROL CAM MOUNTING BRACKET SCREW
502802	FEEO CONTROL CONNECTION LOCK ARM HINGE PIN RETAINING RING	544285	LOCK WASHER (3)
502960	FEEO CONTROL CAM FOLLOWER ROLLER (2)	544307	FEEO CONTROL CAM MOUNTING BRACKET SCREW (3)
502961	FEEO CONTROL CAM FOLLOWER BELLEVILLE WASHER	** 544369	FEEO CONTROL CAM SHAFT WORM WHEEL SET SCREW (2)
502963	FEEO CONTROL CAM FOLLOWER ARM WASHER	** 544370	FEEO CONTROL CONNECTION HINGE SCREW
502964	FEEO CONTROL CAM FOLLOWER ROLLER NEEDLE BEARING (2)	** 544371	FEEO CONTROL CONNECTION ADJUSTING SCREW
502990	FEEO CONTROL CAM FOLLOWER ARM BELLEVILLE WASHER	545136-452	FEEO CONTROL CAM FOLLOWER ARM HINGE SCREW
507523	FEEO CONTROL CONNECTION ADJUSTING SCREW BELLEVILLE WASHER	545249-452	FEEO CONTROL CAM SET SCREW (2)
		** 543517	FEEO CONTROL CAM WORM WHEEL DISC SCREW (3)
		** 548035	FEEO CONTROL CAM FOLLOWER ARM WASHER (2)
			FEEO CONTROL CAM MOUNTING BRACKET DOWEL PIN (2)

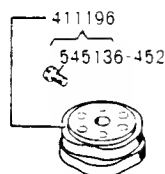


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# PARTS FOR MACHINE 457U140

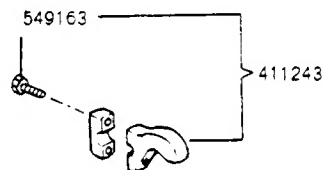
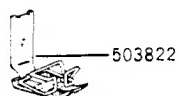
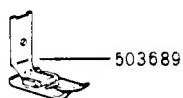


## Accessories



- \*\* N8752-62 NEEDLE (CAT. NO. 8752-62, #14)
- \*\* N8752-62 NEEDLE (CAT. NO. 8752-62, #14) (5)  
(FOR ACCESSORIES)
- \*\* 200304 PRESSER FOOT CONNECTION HINGE SCREW
- \*\* 200391 PRESSER FOOT SHANK HINGE PIN SET SCREW
- \*\* 241414 PRESSER FOOT BRACKET WITH 200391 452
- \*\* 241415 PRESSER FOOT CONNECTION LEVER
- \*\* 241421 PRESSER FOOT SHANK HINGE PIN
- \*\* 241422 PRESSER FOOT SHANK SPRING (2)
- \*\* 266008 FEED DOG
- \*\* 266123 PRESSER FOOT COMPENSATING SHANK (LEFT)  
WITH 503979-015
- \*\* 266124 PRESSER FOOT COMPENSATING SHANK (RIGHT)  
WITH 503979-015

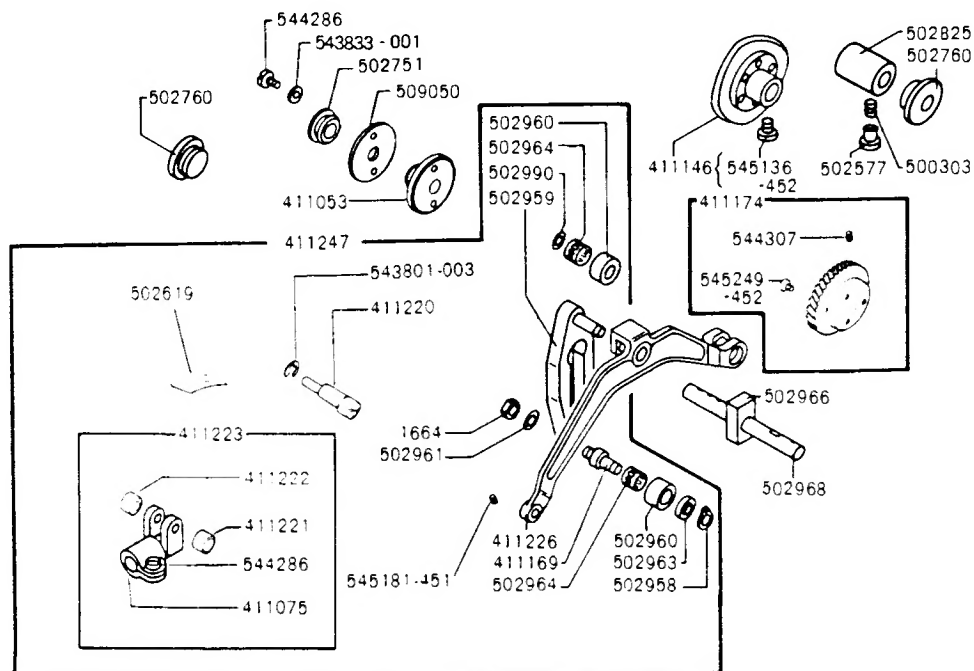
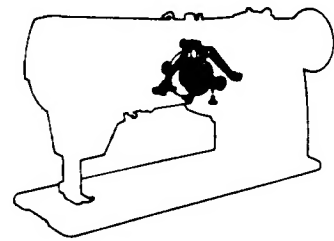
- \*\* 266125 PRESSER FOOT (HINGED) (COMPENSATING) CPL.  
NOS., 200304-452, 241414, 241415, 241421, 266123,  
266124 AND TWO 241422
- \*\* 266132 THROAT PLATE
- \*\* 411187 ARM COVER (FRONT)
- \*\* 411196 FEED CONTROL CAM (FOR ACCESSORIES) WITH TWO  
545136-452
- \*\* 502986 FEED REGULATING SHAFT PLUG
- \*\* 503979-015 PRESSER FOOT PLATE (LEFT) HINGE PIN
- \*\* 503979-015 PRESSER FOOT PLATE (RIGHT) HINGE PIN
- \*\* 545136-452 FEED CONTROL CAM SET SCREW (2)  
(FOR ACCESSORIES)



PART NO.	DESCRIPTION
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PART NO.	DESCRIPTION
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# PARTS FOR 457UX 135/UX 140



1664-850	NEEDLE VIBRATING CAM ROLLER STUD NUT	502760	ARM HOLE PLUG
411053	NEEDLE VIBRATING CAM SHAFT BUSHING (BACK)	502825	NEEDLE VIBRATING CAM SHAFT BUSHING (FRONT)
411075	NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING WITH 544286	502958	NEEDLE BAR YOKE CONNECTING LINK SNAP RING (2)
411146	NEEDLE VIBRATING CAM WITH TWO 545136-452	502959	NEEDLE VIBRATING CAM ROLLER GUIDE
411169	NEEDLE VIBRATING CAM ROLLER STUD	502960	NEEDLE VIBRATING CAM ROLLER (2)
411174	NEEDLE VIBRATING WORM WHEEL CPL. NOS., TWO 544307 AND THREE 545249-452	502961	NEEDLE VIBRATING CAM ROLLER STUD SPRING WASHER
411220	NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING STUD	502963	NEEDLE VIBRATING CAM ROLLER STUD WASHER
411221	NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING BUSHING (FRONT)	502964	NEEDLE VIBRATING CAM ROLLER NEEDLE BEARING CAGE (2)
411222	NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING BUSHING (BACK)	502966	NEEDLE VIBRATING CAM SHAFT SLIDE BLOCK
411223	NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING CPL. NOS., 411075, 411221, 411222 AND 544286	502968	NEEDLE VIBRATING CAM SHAFT
411226	NEEDLE BAR YOKE CONNECTING LINK CPL. NOS., 1664, 411169, 411220, 411223, 411226, 502619, 502959, 502961, 502963, 502990, 545181-451, TWO EACH 502958, 502960 AND 502964	502990	NEEDLE VIBRATING CAM ROLLER SPRING WASHER
411247	NEEDLE BAR YOKE CONNECTING LINK CPL. NOS., 1664, 411169, 411220, 411223, 411226, 502619, 502959, 502961, 502963, 502990, 545181-451, TWO EACH 502958, 502960 AND 502964	509050	NEEDLE VIBRATING CAM SHAFT BUSHING SPACER
500303-869	NEEDLE VIBRATING CAM SHAFT BUSHING (FRONT) SET SCREW	543801-003	NEEDLE BAR YOKE CONNECTING LINK HINGE STUD SNAP RING
502577	NEEDLE VIBRATING CAM SHAFT BUSHING (FRONT) SET SCREW PLUG	543833-001	NEEDLE VIBRATING CAM SHAFT BUSHING (BACK) SCREW WASHER (2)
502619	NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING FELT	544286	NEEDLE VIBRATING ECCENTRIC SHAFT BUSHING (BACK) SCREW (2)
502751	NEEDLE VIBRATING CAM SHAFT BUSHING (BACK) PLUG	544286	NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING PINCH SCREW
502760	NEEDLE VIBRATING CAM SHAFT BUSHING (FRONT) PLUG	544307	NEEDLE VIBRATING WORM WHEEL SET SCREW (2)
		545136-452	NEEDLE VIBRATING CAM SET SCREW (2)
		545181-451	NEEDLE BAR YORK CONNECTING LINK HINGE BEARING STUD SCREW
		545249-452	NEEDLE VIBRATING WORM WHEEL DISC SCREW (3)



# NUMERICAL PART NUMBER FOR 457U135. 140

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237-833	1	411007	2	411131	4	500256	4
238	4	411009	2	411132	4	500257-850	13 19
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